



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

004448

D066-1016-115
Job Sheet 180040



Part No: D066-1016-115

Job Qty: 1 ea

Part Name: R66 Heli-Utility-Basket™ fixed provisions, full



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP REV:A 16.01.14 NEW ISSUE DD VERF:JLM IPP REV:B 17.03.28 as per iin rev.b DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Stores/Pkg-2			
110	Packaging	1 pcs	7/20/18	7/20/18	0.00	0.00	Packaging1			
120	QC	1 pcs	7/20/18	7/20/18	0.00	0.00	QC4			
130	Packaging	1 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-1			
135	DC	1 pcs	7/20/18	7/20/18	0.00	0.00	DC			
140	QC21-FG	1 Ea	7/20/18	7/20/18	0.00	0.00	QC21			

JUL 17 2018

69 DAS
69 DAS
18.09.06

Part Op 130 - Identify and pack for shipping as per PPP D066-1016-115 Location:
Descriptions: 135 - Photocopy bluefile & type labels per PPP D066-1016-115 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	8 Ea (8 ea)	90-Start up Operation	5048377x3
D5350-041	Fwd Cross Beam Assembly	1 Ea (1 ea)	90-Start up Operation	5066638
D5350-043	Aft Beam Assembly	1 Ea (1 ea)	90-Start up Operation	5093585
D5352-1	Cushion	4 Ea (4 ea)	90-Start up Operation	509892
D5354-041	R66 Fwd Clamp Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5067778
D5354-042	R66 Fwd Clamp Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5067777
D5355-041	Aft Clamp Assembly	2 Ea (2 ea)	90-Start up Operation	5097230
D5358-1	Cover Plate	2 Ea (2 ea)	90-Start up Operation	5016585x2
D5445-041	Longitudinal Beam Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5064274
D5445-042	Longitudinal Beam Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5064197
MS20392-4C57	Pin	4 Ea (4 ea)	90-Start up Operation	5058147
MS24665-229	Cotter Pin	4 Ea (4 ea)	90-Start up Operation	50135671-1
MS27151-7	Pal Nut	8 Ea (8 ea)	90-Start up Operation	5071417
NAS1149D0463J	Washer	8 Ea (8 ea)	90-Start up Operation	5062379
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5067901

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	8	151	0
	D5350-041	1	3	0
	D5350-043	1	0	0
	D5352-1	4	88	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐																																																																																																			
Date : _____		Step #: _____		MRB (QSI042) Approval																																																																																																			
Description: _____				 Container No: S108255 Part: D066-1016-115 Job No: 180040 Serial No/ Batch: S108255 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: TC STC SH17-7 - Issue due F.B. STC SP039171																																																																																																			
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D5354-041	1	4	0
D5354-042	1	4	0
D5355-041	2	0	0
D5358-1	2	8	0
D5445-041	1	1	0
D5445-042	1	2	0
MS20392-4C57	4	18	0
MS24665-229	4	137	0
MS27151-7	8	10	0
NAS1149D0463J	8	3,016	0
NAS1149F0563P	4	646	0

Part Specifications

Specifications could not be found.

Plex 6/28/18 7:53 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
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Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

Change Record

PAGE 1 OF 1

Part Number: D066-1016-115

Description: BASKET MOUNTING PROVISIONS

[illegible]